

Work Order ID 63876

Wednesday, November 17, 2010 4:04:59 PM



Page 1

Item ID: D3759-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Bushing

Start Date: 11/17/2010 Start Qty: 42.00



Cust Item ID:

Required Date: 11/30/2010 Req'd Qty: 42.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Handwritten initials

Date: 10-11-18

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3759

Rev A

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Hardinge CNC LATHE SMALL Turn per Folio FA727 and Dwg D3759

□

Deburr

Handwritten: 10/11/25

Handwritten: 42

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

Handwritten: 10/11/25

Handwritten: 42

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

Handwritten: A.A 10/11/25

Handwritten: 42

Handwritten: 11/15/10

Handwritten: 11/15/10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Item Name: Bushing

Start Date: 11/17/2010 Start Qty: 42.00

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Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location WA

0.00



Packaging

Memo

0.00

Packaging

*****STOCK IN BASKET CELL*****

10/12/10 420

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/12/03
MF
10-12-02

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Picklist Print

Wednesday, November 17, 2010 4:05:03 PM

Page 1

Work Order ID: 63876

Parent Item: D3759-1

Parent Item Name: Bushing



Start Date: 11/17/2010

Required Date: 11/30/2010

Start Qty: 42.00

Required Qty: 42.00

Comments: IPP Rev:A 08-03-04 new issue DD verified by: LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304R0.375 		Purchased	No			110	f	40.7400	0.0625	2.763158			
304 ROUND BAR 0.375													

SA 10/11/25

Location	Loc Qty	Loc Code
MAT	35.4	
111323	0	
114467	5.1	
114676	1.1	
115180	1.7	
115334	27.5	
MAT029	5.34	
113325	3.85	
114356	1.49	

5.1 RL

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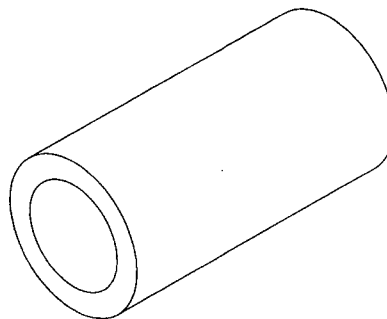
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D3759-1 BUSHING

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 63874
BS10-11-15

NOTES:

- 1) MATERIAL: AISI 304/316, STAINLESS STEEL ROD
(REF. DART SPEC M304R)
OR AISI 304/316, STAINLESS STEEL TUBE
(REF. DART SPEC M304TR)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

A		NEW ISSUE		AJS	08.03.03
REV.	DESCRIPTION			BY	DATE
DESIGN	AJS			DART AEROSPACE LTD	
DRAWN	AJS			HAWKESBURY, ONTARIO, CANADA	
CHECKED	ME			DRAWING NO. REV. A	
MFG. APPR.	ME			D3759 SHEET 1 OF 2	
APPROVED	ME			TITLE SCALE	
DE APPR.	ME			BUSHING NTS	
DATE	08.03.03			COPYRIGHT © 2008 BY DART AEROSPACE LTD	
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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
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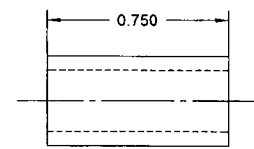
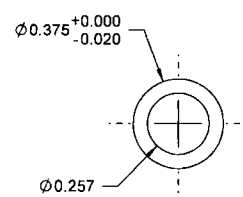
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wb 43876



D3759-1 BUSHING

RELEASED
18.03.11

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	[Signature]	DRAWING NO.	REV. A
MFG APPR.	[Signature]	D3759	SHEET 2 OF 2
APPROVED	[Signature]	TITLE	SCALE
DE APPR.	[Signature]	BUSHING	NTS
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